# **QUALITY ASSURANCE PROVISIONS**

NSN: 1620 00-899-0920

P/N: (78286) 65257-07024-041

NOMEN: Rod Assy, Shock Strut, Tail Skid

Articles to be furnished hereunder shall be manufactured, tested and inspected in accordance with drawing number (78286) 65257-07024-041 Rev. "C", or latest revision and all details and specifications referenced therein.

- I. Quality/Inspection Requirements
  - A. MIL-I-45208 or ISO 9000 equivalent applies:
  - B. First Article Testing applies:
  - C. Mandatory Inspection applies:

#### II. Supplemental Requirements

- A. Additionally, para. 3.1-3.5, 5.1-5.2, 6.1-6.2 of MIL-Q-9858 or ISO 9000 equivalent apply.
- B. The contractor shall include on the detailed process/operation sheets developed, a tracking method that is traceable to the contract, all in-house manufacturing processes, and the identity of all manufacturing sources performing process/operations outside their facilities. These sheets shall not be revised or altered after the successful completion of First Article and/or Production Lot Testing without approval from the Engineering Support Activity (ESA), via the PCO.
- C. The Inspection Method Sheets, which list the characteristics of each item, produced under the contract shall have serial number traceability to the raw material, casting, or forging. The tracking method used on the inspection / method sheets shall be traceable to the contract. In addition, the contractor is responsible for providing completed inspection method sheets showing the actual dimensions taken of all critical characteristics.
- D. Markings should be in accordance with MIL-STD-130 Rev. "K" paragraph 5.3.3(a), (b),(c), and (g) if required. Method and location shall be in accordance with the drawing.

#### III. Mandatory Inspection Requirements

During production, mandatory inspection is required to be accomplished by the contractor, as follows:

A. Level of Inspection (LOI):

- 1) Critical Characteristics: 100% inspection shall apply.
- 2) Major and Minor Characteristics LOI shall be in accordance with a sampling plan acceptable to the QAR.
  - B. Critical Characteristics:

DRAWING: (78286) 65257-07024-041 Rev. "C"

#### Critical Characteristics:

- 1. Dimension .438-.440
- 2. .75 spherical radius
- 3. (C1) 1.808-1.809 dia.
- 4. .5620-.5625 dia in line after installation of NAS 537-7-31 and NAS 538-7-24 line ream to .4370-.4376 dia.
- C. Major and Minor Characteristics:
- 1) Shall be defined by the contractor subject to QAR concurrence, unless defined on applicable drawings and associated specifications.
- IV. Unless expressly provided for elsewhere in this Clause, equipment such as fixtures, jigs, dies, patterns, templates, Mylar's, special tooling, test equipment, or any other manufacturing aid required for the manufacture and/or testing of the subject items will not be provided by the Government or any other source and is the sole responsibility of the Government or any other source and is the sole responsibility of the contractor. The foregoing applies notwithstanding any reference to such equipment or the furnishing thereof that may be contained in any drawing

# FIRST ARTICLE TESTS REQUIRED (Contractor Testing)

First Article Inspection/Test Criteria

The tests to be performed under the First Article approval clause of the contract are:

- A. Dimensional Check: to ensure proper form
- B. Compliance with drawing, (78286) 65257-07024-041 Rev. "C", and specifications referenced therein.
  - C. Review documentation as provided under DD 1423 requirements.

In addition to the above tests, the First Articles to be delivered hereunder shall also be subjected to those tests, which will demonstrate that the articles comply with contract requirements.

The contractor shall be responsible for providing necessary parts and repair of the First Article (s) during testing.

#### II. Testing Facility:

- A. Testing shall be performed in-house by the DCMO/QAR and NAVICP- P code 073, at the contractor's facility.
- III. <u>Notification of Testing:</u> The contractor shall notify the PCO, ACO, and QAR prior to conducting First Article Tests so the Government may witness such testing.
  - A. The QAR shall be present to witness all First Article Tests.

IV. Test Report: The test report shall be in accordance with MIL-STD-831 and shall be submitted (2 copies) via the Cognizant CAO/QAR to the PCO. CAO/QAR shall provide comments on form DD 1222 (2 copies) which shall be forwarded with the test report. Approval of the test report is the PCO's responsibility. Upon notification of approval/conditional approval, the ACO shall execute the DD 250 to indicate Government acceptance of the test report.

#### V. Disposition of First Article Sample (s):

A. Samples may be considered as production items under the contract provided the samples can be refurbished to ready for issue (RFI) condition and provided the samples have inspection approval of the cognizant QAR. Samples may be shipped as production items only after all other units required under the contract have been produced and are ready for shipment.

### FIRST ARTICLE APPROVAL (CONTRACTOR TESTING)

- A. The contractor shall test 2 unit (s) of lot/item 0001 as specified in this contract. (one test sample shall not have any surface treatments to verify dimensions) At least 15 calendar days before the beginning of First Article Testing, the contractor shall notify the contracting officer, in writing, of the time and location of the testing so the Government may witness the tests.
- B. If the First Article is disapproved, the contractor, upon Government request, shall submit an additional First Article for testing. After each request, the contractor shall make any necessary changes, modification, or repairs to the First Article or select another First Article for testing. All costs related to these tests are to be borne by the contractor, including any and all costs for additional tests following disapproval. The contractor shall furnish any additional First Article to the Government under the terms and conditions and within the time specified by the Government. The Government shall act of this First Article within the time limit specified. The Government reserves the right to require an equitable adjustment of the contract price for any extension of the delivery schedule or for any additional costs to the Government related to these tests.
- C. If the contractor fails to deliver any First Article on time, or the contracting officer disapproves any First Article, the contractor shall be deemed to have failed to make delivery within the meaning of the default clause of this contract.
- D If the Government does not act within the time specified, the contracting officer shall, upon timely written request from the contractor, equitably adjust under the changes clause of this contract the delivery or performance dates and/or the contract price, and any other contractual term affected by the delay.
- E. Before First Article approval, the acquisition of materials or components for, or the commencement of production of, the balance of the contract quantity is at the sole risk of the contractor. Before First Article approval, the costs thereof shall not be allocable to this contract for 1)-progress payments, or 2) termination settlements if the contract is terminated for the convenience of the Government.
- F. The contractor shall produce both the First Article and the production quantity at the same facility and shall submit a certification to this effect with each First Article.
- G The contractor shall provide specific written notification to the procuring contractor officer informing him/her of the shipment of any articles furnished in accordance with this clause. Such notification must be addressed to the attention of the ACO with copies to the testing activity. Failure to provide such notification shall excuse the government from any delay in performing First Article Testing and informing the contractor of the results thereof.

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#### (CONTRACTOR TESTING)

#### PRODUCTION LOT TESTING

A. The Production Lot Samples shall be selected at random by the cognizant government OAR.

The samples shall be identified by contract number, lot number and be clearly marked as follows:

# PRODUCTION LOT TEST SAMPLES NOT RFI MATERIAL DO NOT TAKE UP IN STOCK

- B. Such samples shall be tested in sufficient time prior to the delivery date of the production articles to allow a 45 day period for testing and written notification by the contracting officer of the approval or disapproval of the samples. Within 15 days of the receipt of the samples, the CAO shall notify the contracting officer, *Defense Supply Center Richmond code:* of the results of the testing, together with a recommendation for approval or disapproval.
- C. In the event the contractor does not receive written notification of approval or disapproval of the samples for a particular production lot within 120 days from their submission for such testing, the contract delivery schedule shall be equitably adjusted as necessary.
- D. If the contractor fails to deliver any Production Lot Samples for testing within the time specified, or if the contracting officer disapproves any Production Lot Samples, the contractor shall be deemed to have failed to make delivery within the meaning of the default clause of this contract, and this contract shall be subject to termination for default.
- E. In order for a Production Lot to be acceptable, all samples representative of the lot must pass all of the contract requirements. In the event a sample fails to pass such requirements, the lot will be rejected. In such event, the Government may, at its option and at no additional cost to the Government, (I) terminate all of any portion of this contract for default, (II) require the manufacture of a new production lot, or a rework of the rejected Production Lot if the means and procedures proposed by the contractor for rework are acceptable to the Government, or (III) require the submission of additional samples for test. The foregoing procedures shall apply to new or reworked production lots in the same way as they did to the original Production Lot.
- F. For each additional sample or each resubmission of a modified sample which the contractor is required to submit for approval hereunder as a result of the failure of a previous sample to conform to the requirements of the specification, the contractor shall pay to the Government the costs of reinspection, shipping, examination and retesting by the Government, and the contractor and his sureties (if any) shall be liable for the amount of such costs.

G. Nothing contained in the foregoing provisions of this clause, and no action of the Government in accordance herewith, shall in any way prejudice the right of the Government under the clause of this contract entitled default.

## CONTRACT DATA REQUIREMENTS LIST

(2 Data Items)

Form Approved OMB No. 0704-0188

The public reporting burden for this collection of information is estimated to average 220 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. Please DO NOT RETURN your form to the above address. Send completed form to the Government Issuing Contracting Officer for the Contract/PR No. listed in

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# CONTRACT DATA REQUIREMENTS LIST

(1 Data Item)

Form Approved OMB No. 0704-0188

Public reporting burden for this collection of information is estimated to average 110 hours per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC 20503. Please DO NOT RETURN your form to either of these addresses. Send completed form to the Government Issuing Contracting Officer for the Contract/PR No. Listed in Block E.

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DD Form 1423-2, AUG 96 PREVIOUS EDITION MAY BE USED

G.PREPARED BY

NAVICP-P

H.DATE

Jan. 24,2003

Page 1 of 3 Pages

J. DATE

15.TOTAL

I.APPROVED BY

NAVICP-P

3/0

Jan. 24,2003

FIRST ARTICLE REQUIREMENTS	1. DATE  26 Nov 02
(AFMCI 64-110, AFMCI 23-102 and FAR Part 9, Sub Part 9.3) (Addition	nal Instructions on Page 3) 20 140 V 02
2. P/R/MIPR NUMBER 3. PART NUMBER 65257-070	
5. FIRST ARTICLE QUANTITY  THE FIRST ARTICLE IS  2 UNIT(S) OF LOT/ITEM	
AND WILL BE: PART OF PRODUCTION QUANTITY	X IN ADDITION TO PRODUCTION QUANTITY
6. ARTICLES	7. LONG LEAD TIME ITEMS
WILL WILL NOT SERVE AS A MANUFACTURING STANDARD	REQUIRED X NOT REQUIRED  (See FAR 52.209-3 or -4, alternate II)
8. SPECIAL REQUIREMENT/PRODUCTION FACILITIES (See FAR 52.209-3 or -4 Alternate I)  REQUIRED  "The First Article offered must be manufactured at the facilities in which that item is to be produced u component must be manufactured at the facilities in which the component is to be produced for the contri	$\overline{X}$ NOT REQUIRED under the contract, or if the First Article is a component not manufactured by the contractor, such act. A certification to this effect must accompay each First Article which is offered."
9. TEST/INSPECTION REQUIREMENTS	F. FIRST ARTICLE DELIVERY:
A. CONTRACTOR TESTING GOVERNMENT TESTING	(1) Due within60 calendar days from date contract.
Performance or other characteristics which the First Articles must meet are dimensional and material.	(2) Natify 30 calendar days prior to shipment.
B. The detailed technical requirements for First Article approval tests are contained in manufacturing drawing	WR-ALC/TIELM  420 Richard Ray Blvd., STE 100  Robins AFB GA 31098-1640  (Set Forth Consignee and Address)
(Cite Spec and Para number)	(4) Government written notice of approval/disapproval within60_ days after receipt of first article package.
C. ST PLAN REQUIRED  (1) DD Form 1423 ELIN  (2) Delivery dues from date of contract.  (3) Number of days for government approval/disapproval  days.	G. Estimated cost of government testinglinspection evaluation. \$ \$2,000.00
D. Contractor's notification to ACO and  (Requesting Activity)  of test time and location due da of testing.	
E. ST REPORT REQUIRED	A Company of Asia
(1) DD Form 1423 ELIN (2) Due /s from date of contract.	
(3) Forwarded to	
(4) Government written notice of approval/disapproval due days after receipt of contractor's report.	
10. DISPOSITION OF FIRST ARTICLES  roved First Articles will be forwarded to .	Disapproved first articles will be returned to the contractor/ will be retained by pending disposition instructions from the contractor
	On purchase requests designated as direct shipments the following disposition will apply. (NOTE: Always applicable on Foreign Military Sales (FMS)).
test facility pending disposition instructions from the contractor.  First articles will be installed on aircraft/equipment to determine proper fit/function.  Approved article will remain on the aircraft/equipment and will not be forwarded to USAF	<ul> <li>a. Approved first articles will be returned to the contractor for shipment with production item.</li> <li>b. Disposition of disapproved first articles will remain the same as marked above.</li> </ul>
Supply, but will be considered part of the contract quantity.	Other Disposition:

11. CONE	OITION(S	S) FOR WAIVER OF FIRST ARTICLE A			and the Angles applied the		
а.			hed production quantities of the same or sim $X$ DoD, Air Force.	ilar article to the ori	ne contractor for delivery to the		
b. [		Offerors currently in production of t	the same or similar article for a	-	X Government.contract	HAND rece	: AitiElsrapproval under the existing contract.
<b>c</b> . [		Offerors who have previously furnis	shed production quantities of the same or sim thus furnished have exhibited satisfactory pe	nilar articles for a erformance in service	, in the opinion of the Air Force.	<u>X</u>	Government, DoD,
d. [		Provided not more than	18 elapsed since completion of the	contract.			
е. (		First Article testing will not be wain	ved.				
f.		See Remarks in block 12 below.	,	e de la companya de l			
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## INSTRUCTIONS FOR COMPLETION OF FIRST ARTICLE TEST REQUIREMENTS (AFMC Form 260)

BLOCKS 1 - 4 AND 14. WILL BE COMPLETED BY THE INITIATOR OF PURCHASE REQUEST.

BLOCKS 5 THRU 11, AND 13. WILL BE COMPLETED BY THE ENGINEER AND/OR EQUIPMENT SPECIALIST. IF LOCAL PURCHASE, INITIATOR OF PURCHASE REQUEST SHALL COMPLETE.

**BLOCKS 1 THRU 4.** SELF-EXPLANATORY

**BLOCK 5.** INSERT QUANTITY OF FIRST ARTICLE TO BE TESTED. INDICATE WHETHER THE FIRST ARTICLE ITEM IS PART OF OR IN ADDITION TO THE PRODUCTION QUANTITY. (Normally the First Article in "Contractor Testing" are delivered (if not destroyed) with the production items.) PER FAR 9.301 FIRST ARTICLE MEANS PREPRODUCTION MODELS/SAMPLES, INITIAL PRODUCTION SAMPLES, TEST SAMPLES, FIRST LOTS, PILOT MODELS OR PILOT LOTS.

BLOCK 6. INDICATE WHETHER OR NOT THE FIRST ARTICLE WILL SERVE AS A MANUFACTURING STANDARD. FAR 9.305(h)).

BLOCK 7. SEE FAR 52.209-3 OR -4, ALTERNATE II.

BLOCK 8. SEE FAR 9.308

BLOCK 9. MUST BE CHECKED TO INDICATE WHETHER THE CONTRACTOR OR THE GOVERNMENT IS TO PERFORM TESTING. (FAR 9.306)

- A. THE SPECIFIC PARAGRAPH(S) OF THE SPECIFICATION MUST BE INCLUDED OR THE PARTICULAR REQUIREMENTS CITED.
- B. THE SPECIFIC PARAGRAPH(S) OF THE SPECIFICATION MUST BE INCLUDED OR THE PARTICULAR REQUIREMENTS CITED.
- C. THIS PARAGRAPH IS OPTIONAL AND IS REQUIRED ONLY WHEN A TEST PLAN IS REQUIRED. THE REQUIRED ENTRIES ARE SELF-EXPLANATORY.
- D. THE "NUMBER OF DAYS" ENTRY SHOULD BE FAR ENOUGH IN ADVANCE OF THE TESTING TO PERMIT ANY GOVERNMENT REPRESENTATION AT THE TESTING SITE.

- E. THIS PARAGRAPH IS SELF-EXPLANATORY. (NOTE: All dates must be realistic and include adequate production and administrative lead times.)
- F. (1). THE DELIVERY DATE MUST BE REALISTIC AND INCLUDE ADEQUATE PRODUCTION AND ADMINISTRATIVE LEAD TIMES.
  - (2). THIS NOTIFICATION SHOULD BE NO LESS THAN TEN DAYS.
  - (3). ENTER ADDRESS WHERE FIRST ARTICLE IS TO BE DELIVERED FOR TESTING.
  - (4). THIRTY DAYS OR LONGER NOTIFICATION MUST BE CONSIDERED WHEN GOVERNMENT TESTING REQUIRES SPECIAL FIXTURE AND/OR AIRCRAFT.
- G. THIS ESTIMATE SHOULD BE AS ACCURATE AS POSSIBLE AND INCLUDE GOVERNMENT LABOR COSTS FOR TESTS; TOOLS/TEST EQUIPMENT; GOVERNMENT TEST FACILITY USE; TDY COSTS, TRANSPORTATION OF FIRST ARTICLE TO TEST SITE; GOVERNMENT EVALUATION OF CONTRACTOR TEST REPORT; ETC.

BLOCK 10. APPLIES TO GOVERNMENT TESTING. APPLIES TO CONTRACTOR TEST ONLY IF ITEMS ARE NOT SUBMITTED AS PRODUCTION UNITS, IN THESE CASES CITE DISPOSITION.

BLOCK 11. SELF-EXPLANATORY. SIMILAR ARTICLES ARE THOSE WHICH, FOR PURPOSE OF MANUFACTURE, ARE SUBSTANTIALLY THE SAME AS THE ITEM BEING PURCHASED (For example, items that differ only in size or in place of operation (i.e., left vs right side of aircraft).

BLOCK 12. SELF-EXPLANATORY.

BLOCK 13 AND 14. SELF-EXPLANATORY.

ENGINE	ERING DATA LIST	DATE	PAGE 1 OF 2 PAGE
NSN	REFERENCE NUMBER	CAGE AND NAME 78286/SIKORSKY	NOUN
1620008990920	65257-07034-041	AIRCRAFT	DRAG BRACE, LANDING
APPLICATION	TECHNICIAN / ENGINEER	PURCHASE REQUEST NUMBER	PREPARING ACTIVITY / PHONE
H-53	R FIELDS		LGECA/468-0644

NOTE: \*FURNISH CODES: S-FURNISHED WITH THIS SOLICITATION; M - UNDIMENSION OR STABLE BASE COPY REQUIRED.
REFERENCE COPY FURNISHED FOR INFORMATION. WORKING COPY TO BE FURNISHED SUCCESSFUL BIDDER. P-PHOTO COPY
REQUIRED. R - FURNISHED ON CONTRACTOR REQUEST WITH PCO APPROVAL; O-CONTRACTOR MUST ACQUIRE.

DOCUMENT NUMBER / NAME	CAGE CODE	REV	NR SHEETS	FURN CODE*	DIST CODE	REMARKS / NOTE REFERENCE
65257-07024	78286	F	3	S	-	-041
SS8413						SUPERCEDED BY MIL-STD-865
SS5100	78286	AN	11	S	D	
SS9300	78286	AB	8	s	D	
SS9210	78286	D	1	S	D	
SS8630 & ACC	78286	AA	30	S	D	
SS8500	78286	D	3	S		
SS8043 & ACC	78286	D	13	S	for	
MIL-STD-865	96906	C			$\mathbf{A}$	01/NOV/88 & NOT 1
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REMARKS / NOTES (Continue on WR-ALC/TIL FORM 0-762A)